

**Jason's Wholesale Spa and Pool**  
**12838 SR 23**  
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**Phone (574) 272-0070**  
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## **Leisure's Edge Hot Tubs – A Sustainable Competitive Advantage**

Featuring patent-pending, ergonomic designs, the Leisure's Edge spas are among the most ornate hot tubs on the market. Customers have told us they want "bells and whistles," so we integrated LED Safety and Mood Perimeter Lighting, waterfalls, pillows, MP3 docks, and sub woofers (optional) for a complete "creature comfort" package.

A wide variety of jets and jet placement play a key role in the Leisure's Edge hydrotherapy experience. We specifically designed up to three levels of seating that all feature different size and various types of jets, most of them powered by oversized swim spa pumps for optimum pressure. You can enjoy different massages simply by changing seats.

### **Comfort and Design at its Best**

From the built-in Spa Frog sanitizing system (optional), to the single cartridge filtration system – and everything in between, Leisure's Edge hot tubs are intended to be a customer's dream: easy to use, maintain and enjoy. We hope you will agree that Leisure's Edge is designed to have:

- The most ergonomic and comfortable seats
- An impressive hydrotherapy experience
- The most user-friendly maintenance
- Energy efficient engineering
- Quality construction
- Full warranty support
- Creature comforts included

Leisure's Edge hot tubs are amazingly easy to use whether you are operating the oversized electronic controls, changing the water sanitizing cartridges with the twist of a cap or spending all of your worry-free, hassle-free time relaxing and enjoying your massage.

For the reasons outlined above, the Leisure's Edge hot tubs have quickly become the preferred choice of customers. These are the spas that dominate the assembly line, quite simply because they give an Edge to dealers and consumers alike.

### **Standard Feature Description - Compare**

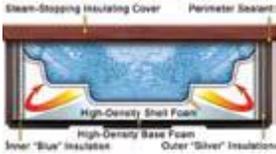
Over the next several pages we have included the features of Premium Leisure – Leisure Edge line up. It's intended to show you Premium Leisure's attention to detail and to allow you to compare our brand to other manufactures.

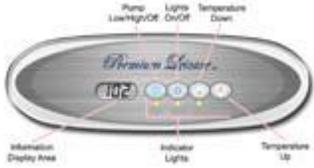
Thanks, Jason

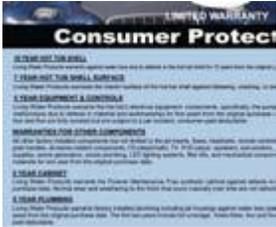
Premium Leisure – Leisure Edge <a href="http://premiumleisure.com/">http://premiumleisure.com/</a>		
Feature Description	Picture	✓
<p><b>1. Everlast Polymer Base</b>            All Premium Leisure LLC hot tubs start with an extra thick 1/4 inch thick ABS airtight floor that helps keep heat in and critters out. This modular foundation features a rigid reinforced foot well support and makes for more streamlined shipping and handling. A layer of foam insulation also coats the base.</p>		
<p><b>2. Pedestal Shell Supports</b>            As an added benefit to the Everlast Polymer Base, our floors contain built-in support structures that are strategically placed under key pressure points in the seating areas of the shell molds. Many other manufacturers skip this step</p>		
<p><b>3. Incorporated Component Stands</b>            Other key parts of the Everlast Polymer Base are the component mounts that assist in noise and vibration reduction. These stands also serve as quality control measures since only the right parts fit and must be installed in the same places and same fashion in every hot tub.</p>		
<p><b>4. High-Pressure, Dual Speed 300 Pump</b>            While most manufacturers play the “horse power” game with their motors, Leisure’s Edge focuses on overall performance to achieve a peak hydrotherapy experience. To do that, we balance gallons per minute flow rates with pounds per square inch pressure rates with larger 2.5 inch plumbing, no unnecessary elbow turns and an assortment of jet sizes and placements.</p>		
<p><b>5. High-Pressure 300 Pump</b>            This system implements an industrial strength, 240 Volt, 56-frame motor threaded in to a powerful wet end. In swim spas, these pumps push 300 gallons per minute. In hot tubs, they provide more efficient airflow and help to achieve balanced water pressure through each jet. This single speed pump performance is equivalent to the high setting on the dual speed pump.</p>		
<p><b>6. High Pressure, Dual Speed 230 Pump</b>            This is the industry standard, 56-frame, 240-volt pump system that the majority of hot tub manufactures use, along with the standard 2-inch plumbing feeding off an industrial duty wet end. This American-made motor delivers higher water flow, runs cooler, lasts longer and draws less amps than a 48-frame alternative some manufacturers use.</p>		

<p><b>7. High Pressure, 230 Pump</b></p> <p>Like its dual speed counterpart, our single speed pumps operate in the same fashion and offer the same benefits. The only difference is, they operate on one high speed for hydrotherapy and don't have a low-speed filtration setting. This single speed pump performance is equivalent to the high setting on the dual speed 230 pump.</p>		
<p><b>8. Hi-Flow Heating System With M7 Technology</b></p> <p>The heaters found in Leisure's Edge hot tubs are manufactured by industry leaders who have built upon more than two decades of hot tub technology experience. Your hot tub water is heated as it passes through a front-mounted, seamless tube featuring an incoloy/titanium element and smart sensor technology that ensures a proper and maximized heating process.</p>		
<p><b>9. Smart Control Panel With M7 Technology</b></p> <p>Your spa control pack works in conjunction with the encased heating system and works on integrated sensor functionality for high reliability. This technology also increases the ease of installation as well as the serviceability – should it ever need to be accessed.</p>		
<p><b>10. Hydro-Blast Elevated Manifold Plumbing</b></p> <p>All LE hot tubs are engineered with manifold plumbing, giving each jet its own water line. This allows for equal water pressure and uninterrupted flow to every hydrotherapy point. The elevated mount also helps prevent freezing in the pipes in cold climates.</p>		
<p><b>11. Shut-off "T" Valves</b></p> <p>Your customers will like knowing they never have to drain and refill their Premium Leisure LLC hot tubs to troubleshoot key inline components. If a heater or motor ever needs servicing, simply slide the valve down to cut off the water supply and make the necessary adjustments and preserve your water.</p>		
<p><b>12. Spa Frog Inline Sanitation System (optional)</b></p> <p>Premium Leisure is one of only a handful of spa manufacturers who take the consumer-friendly, extra step during the manufacturing process to engineer this sanitation system directly in to the plumbing. Simply insert a combination of bromine (monthly) and/or minerals (every 4 months). Clean water can't get easier.</p>		

<p><b>13. Purifying Ozone System (optional)</b></p> <p>All LE hot tubs are equipped with ozone systems that are highly effective in removing unwanted contaminants from the water via O3 oxidation. Our corona discharge ozonators also greatly reduce the need for chemicals and naturally help clarify your water. The cell technology we use lasts 3-4 times longer than most CD ozonators – giving you peak water clarity that lasts.</p>		
<p><b>14. Ozone Purifying Chamber (optional)</b></p> <p>By plumbing this compartment at the base of Premium Leisure LLC hot tubs, it allows the O3 gas ample time to be generated, enter the water at the deepest point and travel to the surface. This is the safest, most efficient way to introduce ozone in to your water.</p>		
<p><b>15. Reservoir Water Fall</b></p> <p>The design and technology of the entire Leisure's Edge series gives you a sustainable competitive advantage in the marketplace. Nobody else has molds that look like these and one example that sets it apart is this water fall that is designed in to an otherwise "dead" spot of the shell, giving these spas an extra feature where others have nothing.</p>		
<p><b>16. MP3 Dock with Subwoofer (optional)</b></p> <p>Each LE spa comes with a docking station for your MP3 player or iPod. Your favorite music is then amplified by a powerful subwoofer and the result is your favorite music when you want it. Simply plug in your MP3 player or iPod and control it like you normally would.</p>		
<p><b>17. Built-In Speakers (optional)</b></p> <p>A pair of marine-grade speakers are factory assembled on the wall of your LE spa, above the water line. These waterproof speakers never come in contact with your cover, like other "pop up" speakers used by competitors. They also feature an LED light that "dances" in tune with your music.</p>		
<p><b>18. Premium 316 Stainless Steel Hydrotherapy Jets</b></p> <p>The Leisure's Edge jets feature a classy, shiny two-tone theme for aesthetic appeal and durability. These jets not only add a visual design element, they also stand up better to the harsh outdoor elements than their plastic alternative.</p>		
<p><b>19. Solid-Frame, Pressure Treated Support Structure</b></p> <p>Our enhanced frames are built onsite in our woodshop by master carpenters. Corner anchor supports are assembled to tie the framework together in a strong, durable manner. It also features four removable panels for easy access to your components.</p>		

<p><b>20. Lucite® Cast Acrylic Containing Microban® Protection</b></p> <p>Lucite, which began manufacturing in the 1930s, is one of the world's most recognized brands and their hot tub shells are virtually impermeable. With Microban built in to the molecular structure of the acrylic, consumers have an added sense of security.</p>		
<p><b>21. Synthetic Maintenance Free Cabinet</b></p> <p>Synthetic wood cabinets (available in American Heritage or Grey) are more durable and weather resistant than plastic or wood skirting. This choice of material keeps the hot tub from warping or fading and helps maintain a new appearance. There is no extra care needed and if the cabinet ever gets dirty, a quick rinse with a garden hose is all you need.</p>		
<p><b>22. Therm-Xtreme Insulating System (optional)</b></p> <p>Premium Leisure LLC uses this blanket system because it believes the benefits are a more efficient hot tub than full foam and unquestioned easy access to components. The system includes a solid-cell, high-density layer of insulation, a foil lined fabric blanket for radiant heating, and an inner layer of reflective foil wrap and the Heat Shield Cover. (Meets title 20 requirements)</p>		
<p><b>23. 50 Sq. Ft. Lilly Filtration with Vein Channels</b></p> <p>A premium system when it comes to aesthetics and functionality, this intake filtration is powered by a suction return system and a waterline skimmer. Filter cycle settings can be programmed using the digital electronic controls. Water skims past the vein channels while debris is collected in the internal basket. A simple filter cartridge can be unscrewed for easy cleaning.</p>		
<p><b>24. Comfort Design Pillows</b></p> <p>Contoured to cradle the head and neck comfortably, with enough cushion to complement everyone's shape and size these headrests are included on all Leisure's Edge spas.</p>		
<p><b>25. Zoned Manifold Air Controls</b></p> <p>These ergonomic valves are positioned on the topside flange of the hot tub near each seat. They all add a boost of air injection to an already soothing water massage. (Hint: For extra energy efficiency, turn these to the closed position when not in use).</p>		
<p><b>26. Gravity Drain</b></p> <p>These standard drain systems are embedded in the crease of the foot well (inset photo) with a groove in the mold to help assist water flow during the draining process. When you need to empty your spa, simply open the valve on the drain bib (outside your cabinet) and let gravity do the work for you.</p>		

<p><b>27. VGB-Compliant Safety Covers</b></p> <p>As of Dec. 19, 2007 all hot tubs and spas must adhere to the Virginia Graeme Baker Pool and Spa Safety Act. All Premium Leisure LLC hot tubs meet this suction/entrapment code and the proof is stamped right on every cover grate.</p>		
<p><b>28. PL 6000 Electronic Controls</b></p> <p>Found in the the four dual-pump LE spas, this topside panel controls all your spa functions with the push of a button. The buttons on the left turn on your two pumps and your lights. The buttons on the right control your temperature, filtration and mode (standard, sleep or economy) settings.</p>		
<p><b>29. PL 4000 Electronic Controls</b></p> <p>Found only in the LE 630, since it utilizes a single pump system, this topside control is condensed to four buttons. The buttons primarily control the pump, the lights and the temperature up and down. Simple, no frills and easy to use with a single touch.</p>		
<p><b>30. LED Safety &amp; Mood Perimeter Lighting</b></p> <p>In addition to the standard LED Multi-Point Coach Light found in the foot well, Sterling Leisure lights up your hot tub as a standard creature comfort. Scroll through multiple colors and blinking options to establish your preferred ambiance and help illuminate your hot tub for safe entry during night usage.</p>		
<p><b>31. LED Cup Holders</b></p> <p>All Leisure's Edge spas have places to put your beverage of choice, but in the LE 850, LE 744 and LE 630, we've taken an extra step. We've carved out special nooks to house your drinks and we backlit them. Try it with a clear bottle or glass at night.</p>		
<p><b>32. LED Multi-Point Coach Light</b></p> <p>This oversized light is found submerged on the hot tub wall so the user can easily turn on the light, illuminate their water and safely enter at night. Premium Leisure includes an upgraded LED light featuring 10 color patterns, where other manufactures supply a simple white bulb.</p>		
<p><b>33. Heat Shield Cover – 5 Inches</b></p> <p>Every Premium Leisure LLC hot tub comes with an extra thick, 5" tapered cover which allows more heat retention and absorbs less humidity. The tapered cover permits water that can gather on the cover, to runoff. The cover is also an additional safeguard against weather and debris.</p>		

<p><b>34. Child Safety Locks</b></p> <p>Use these locks, that are included with every Heat Shield Cover, to securely fasten your cover to your cabinet. They can be locked to prevent unauthorized hot tub entry and also keep your cover securely in place.</p>		
<p><b>35. Factory Guarantee – 5/2/2</b></p> <p>Our competitive service program offers a 5 year warranty on the shell, 2 years on equipment, controls, cabinetry and plumbing and 2 years on labor. Premium Leisure LLC also offers live telephone and e-mail technical support and service for your daily and warranty needs. Please refer to the owner's manual for complete warranty terms.</p>		

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<b>Standard Features</b>	<b>LE 852</b>	<b>LE 850</b>	<b>LE 744</b>	<b>LE 742</b>	<b>LE 630</b>
01. Everlast Polymer Base	•	•	•	•	•
02. Pedestal Shell Supports	•	•	•	•	•
03. Incorporated Component Stands	•	•	•	•	•
04. High Pressure, Dual-Speed 300 Pump		•			•
05. High Pressure 300 Pump	•	•			
06. High Pressure, Dual-Speed 230 Pump	•		•	•	
07. High Pressure 230 Pump			•	•	
08. Hi-Flow Heating System With M7 Technology	•	•	•	•	•
09. Smart Control Panel With M7 Technology	•	•	•	•	•
10. Hydro-Blast Elevated Manifold Plumbing	•	•	•	•	•
11. Shut-off "T" Valves	•	•	•	•	•
12. Spa Frog Inline Sanitation System (optional)	•	•	•	•	•
13. Purifying Ozone System (optional)	•	•	•	•	•
14. Ozone Purifying Chamber (optional)	•	•	•	•	•
15. Reservoir Water Fall	•	•	•	•	•
16. MP3 Dock with Subwoofer (optional)	•	•	•	•	•
17. Built-In Speakers (optional)	•	•	•	•	•
18. Premium 316 Stainless Steel Hydrotherapy Jets	• (52)	• (50)	• (44)	• (42)	• (30)
19. Solid-Frame, Pressure Treated Support Structure	•	•	•	•	•
20. <i>Lucite</i> ® Cast Acrylic With <i>Microban</i> ® Protection	•	•	•	•	•
21. Synthetic Maintenance Free Cabinet	•	•	•	•	•
22. Therm-Xtreme Insulating System (optional)	•	•	•	•	•
23. 50 Sq. Ft. Lilly Filtration with Vein Channels	•	•	•	•	•
24. Comfort Design Pillows	•	•	•	•	•
25. Zoned Manifold Air Controls	•	•	•	•	•
26. Gravity Drain	•	•	•	•	•
27. VGB-Compliant Safety Covers	•	•	•	•	•
28. PL 6000 Electronic Controls	•	•	•	•	
29. PL 4000 Electronic Controls					•
30. LED Safety and Mood Perimeter Lighting	•	•	•	•	•
31. LED Cup Holders		•	•	•	•
32. LED Multi-Point Coach Light	•	•	•	•	•
33. Heat Shield Cover 5"	•	•	•	•	•
34. Child Safety Locks	•	•	•	•	•
35. Factory Guarantee - 5/2/2	•	•	•	•	•